

Like90 CIC Weld-Thru: Faster-Drying Formula with Black E-Coat Look

- 1. Faster-drying formula:** Like90 CIC Weld-Thru coating now dries in less than five minutes and comes in black to simulate an e-coat finish.
- 2. Thin-film technology:** At less than 0.5 mils (12 microns), the CIC Weld-Thru's dry coating presents a minimal barrier to the welding machine, resulting in stronger, cleaner welds. Traditional weld-thru coatings are over 5 times as thick and prevent the welding machine from heating the metal to its optimum temperature, as evidenced by lots of smoke and spatter during welding. Independent pull tests confirm that welds are stronger when thin-film technology is used.
- 3. Non-conductive:** Like90 CIC Weld-Thru contains no metals and is non-conductive. Therefore, it will not promote galvanic corrosion between dissimilar metals. Traditional weld-thru coatings require zinc or copper to enable welding through their thick coats. The metal is also meant to be sacrificial; however, the burn-back area around a weld joint exposes bare steel, which inevitably corrodes along with the coating.
- 4. Over twice the coverage:** Like90 CIC Weld-Thru provides more than twice the coverage of other leading weld-thru coatings.
- 5. A comprehensive approach to corrosion protection:** Like90 CIC Weld-Thru is used in conjunction with Like90 CIC Dry Film (for weld joints and seams) and Like90 CIC Wet Black (for enclosed cavities) to provide complete protection.



Directions for use:

Prepare mating surfaces for welding as usual. Shake can well for about 10 seconds. Hold can 7 to 10 inches from surface and apply a single light coat to both surfaces. Cover completely but do not over-saturate. Wait about 5 minutes before welding. Remove excess material with CIC Remover. **NOTE:** Not intended for use as a primer. Do not caulk or paint on top of coating. After use, invert the aerosol can and depress the actuator button to clean/clear the nozzle and tube.

Part number:	10011
Packaging:	10 oz. (net) aerosol, 12 cans per case
Film color:	Black
VOC (California):	Product-weighted MIR < 0.95 Coatings category: Non-flat Paints (MIR Limit = 0.95)
Warranted shelf-life:	18 months

Personal Protection:

Avoid contact with skin, eyes, and clothing. Wear protective butyl-lined gloves, impervious apron, and chemical goggles. Use only with adequate ventilation. Use a half face mask with organic vapor cartridges when working with the atomized product. When welding, adhere to standard precautions normally taken for welding. Wash thoroughly after handling. See SDS for additional precautions.

IMPORTANT NOTICE TO PURCHASER:

The information in this document is based on tests that we believe are reliable. Your results may vary due to differences in test types and conditions. You must evaluate and determine whether the product is suitable for your intended application. Since conditions of product use are outside of our control and vary widely, the following is made in lieu of all express and implied warranties (including the implied warranties of merchantability and fitness for a particular purpose): Except where prohibited by law, Seller's only obligation and your only remedy, is replacement or, at Seller's option, refund of the original purchase price of product that is shown to have been defective when you received it. In no case will Seller be liable for any direct, indirect, special, incidental, or consequential damages (including, without limitation, lost profits, goodwill, and business opportunity) based on breach of warranty, condition or contract, negligence, strict tort, or any other legal or equitable theory.